





Production:

- Concrete mixing plants
- Paving tile production line
- The line for the production of dry construction mixes
- Screw and belt conveyors
- Screen for sifting sand
- Cement silos
- Garbage sorting line



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Technical and economic characteristics of a mobile concrete unit MBV-10











Technical characteristics MBV-10

Characteristics of the mixer					
• type	Single-shaft rotary				
• model	C-773 GK Monolit				
 volume per download 	750 liters				
 volume ready mixture 	500 liters				
Number of filling fractions and volume of	2x7m3				
bunkers:					
Cement co	omposition				
number of silos	1				
 volume of each silo 	40 tons				
Installed capacity	Up to 100 kW				

Our partners





















A brief description of MBV-10 plants

Ite m no	Name	Producer	Qua ntity	Choice of options by the customer + /-	Base / option	Total cost including VAT	
1.		ZU mixing unit B	Z-773 C	K MONOLIT	T		
	Concrete mixer 750 /500		1	x (basic configuration)	X		
	Super strong corps mixer, and also him processing with using machines with ChPK guarantees accurate Location supports mixer shaft during work at full loading						
	Description and technical cha	racteristics					
	Loading volume of dry materials	750 liters					
	Volume of compacted concrete per cycle	500 liters					
	Cycle time	60 sec					
	Productivity per hour	25m3	Standa	ard equipment			
	Mixer motor power	37 kW					
	Maximum filler fraction	up to 80 mm.					
	Shaft rotation speed	25 rpm					
1.2		DC-400 cem	ent disp	enser			
		Ukraine «MONOLIT»	1	x (basic configuration)	X		
	Dispenser cement grav measuring instruments weighing to 395 kg, with mixer on 3's special ter dispenser is carried ou material on body dispe	techniques of Uh n accuracy dosagnsometric support t by rotating valve	kraine. I ge ±1%. rts relia /e type	t high precision in . The dispenser is ble and infallible " butterfly ". For a	strument w installed a in work. Ur	rith range bove the nloading	
	CAMOZZI pneumatic drive	Italy	1	X	X	X	
	Butterfly D.300 mm. CAMOZZI	Italy	1	X	X	X	
	Pneumovibrator CAMOZZI	Italy	1	X	X	X	
	Sleeve aspirational d.50 mm	Italy	1	X	X	X	
	Sensor final provisions	Italy	1 kit	X	X	X	
	Strain gauges		3	X	X	X	
	Flexible connection	Italy	3 kits	X	X	X	
	Corps dispenser, furniture	MONOLIT	1 kit	X	X	X	

1.3		DV200 wat	er dispe	enser		
	Dispenser water gravim					
	registers means measurange weighing to 195 l. on 3's special tensometrelectropneumatic intake visualization current reactions.	, with accuracy dic supports reliation and pneumatic	losage ble and	±1%. Dispenser i I infallible in work	nstalled ov :, with	er mixer
	Strain gauges Zemic (nominal 250 kg)		3	X	X	X
	Butterfly D.125mm. CAMOZZI	Italy	1	X	X	X
	Pneumatic drive CAMOZZI	Italy	1	X	X	X
	Sensor final provisions CAMOZZI	Italy	1	X	X	X
	Tap emergency shower (manual) 3/4"	Italy	1	X	X	X
	Flexible connection	Italy	3	X	X	X
	Corps dispenser, furniture	MONOLIT	1	X	X	X
1.4	Chemical supply system . sup	plements		2		
	Supply pump	Italy	2	X	X	X
	Pipeline	MONOLIT	2	X	X	X
	Shut-off fittings	MONOLIT	2	X	X	X
	Shut-off valve	Italy	2	X	X	X
	Check valve	Italy	2	X	X	X
	*container supplied by chemica	al suppliers		1		
1.7	Chemical supply system . of pneumatic graduation valves state Discharge funnel			S and visualization		
1.5	J	MONOLIT	1	x (basic configuration)		
	Unloading crater serves for r submissions him in reception - 3800mm to rubber sleeve,	n funnel truck cor	ncrete n	nixer . Height unlo		
	Corps metal, connecting and fastening furniture	MONOLIT	1	X	X	X
	Sleeve unloading BASE	Italy	1	X	X	X
	Electric vibrator	Italy	1	X	X	X

 Composition of inert materials						
Bunker of inert materials 2x7m3	MONOLIT	1	x (basic configuration)			
Bunker situated on a elongated sectoral sh acceleration unloading with electric vibrator . H 2500 mm. Additionally l	outters with pneun inert materials ov leight to loading c	natic dri [,] er every ut – 550	ve , what provides ⁄ shutter is establi 00mm, recommen	s quick dos shed vibrat	age . For ing plate	
2500 Mini. Additionally in	Surker is equipped		OF SIEVES FATRICE			
 E. vibrator	Italy	2	X	X	X	
 Close it sectoral	MONOLIT	2	X	X	X	
 Pneumatic cylinder CAMOZZI 100*250	Italy	2	X	X	X	
Grids sifted (130x200 mm)	MONOLIT	_				
 Sensors equal material	Italy	2	-	X	X	

2.2						
	Doser of inert materials			2		
	Structurally dispenser representation 6- you strain gauges. We fragile materials ± 2%, upper conveyor equipped lateral reperformed by the vulcanization	esents itself tape Veighing inerts m er limit dosage – ollers, which prev	conveyo aterials 3500 kg ent disp	or with width ribbo – consistent Pred max . Gravimetr blacement tapes .	ons 800 mn cision dosa ic dispense connection	n installed ge and er- n ribbons
	performed by the vulcanizati	on method .				
	Gear motor 15 kW with frequent flyer	Ukraine	1	x	x	x
	Strain gauge Zemic (2000 kg)	Italy	_			
		10001.	4	X	X	X
	The tape 8 00 TK-200	Italy	4 1 k-t	X X	X X	x X

3.	Belt conveyor	MONOLIT	1	x (basic configuration)	X	
	The conveyor carries out tran	nsporting concret	e from t	the mixer to the mi	xer. Lengtl	h conveyor

The conveyor carries out transporting concrete from the mixer to the mixer. Length conveyor – from 0-23 m, power drive - 22 kW, speed feed - 1.6 m/s, Angle slope transporter 2 2 hail. Type conveyor ribbons – ribbed (chevron), width 800 mm. connection ribbons is performed method vulcanization Driven drum lined, what provides reliable clutch surface ribbons and drum Roller supports grooved type increase pass ability transporter For prevention lateral movements ribbons conveyor equipped lateral rollers Conveyors rollers have reliable bearing node closed type what not needs permanent service.



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Tape 8 00 TK-200 chevron	Italy	12 l.m	X	X	X
Gear motor 15 kW with electric brake	Ukraine	1	X	X	X
Reception tray with grid and a ladder	MONOLIT	1	X	x	X
Supports conveyor	MONOLIT	1 kit	X	X	X

4	Cement composition	1	1 -	T		
4.1	Cement silo 40 tons	MONOLIT	1	X	a 4lai al ::	1 E
	Welded silage cement dian airtight, with cone-shaped normal work in composition ladder service and fences of Requires foundations under	neter 2500 mm exit. Equipped a ABZ U-55K. For n upper platforms time installation	made w comple service s	ith sheet became te set of equipme hinged equipmen	e thickness ent for softw nt silage eq	vare their uipped a
	Fence silage upper	MONOLIT	1	X	X	X
	Filter	MONOLIT	1	X		
	Ladder silage	MONOLIT	1	X	X	X
	Valve excess pressure	MONOLIT	1	X	X	X
	Aeration	MONOLIT	1 kit	X	X	X
	Hatch inspection (revision)	MONOLIT	1	X	X	X
	E. vibrator	Italy	1	X	X	X
	Supports silage	MONOLIT	1 kit	X	X	X
	Sensor equal	Italy	2	X	X	X
	Platform service reason auger with a ladder	MONOLIT	1 kit	X	X	X
	Loading tube with euro castle	MONOLIT	1	X	X	X
	Manual emergency choke	MONOLIT	1	X	X	X

4.2	Screw feeder	MONOLIT	1	X		
	Feeder screw provides highl dispenser in mixing blocks - productivity to 40 t/h - length submissions to mm - reliable gear motor - kin tsevi and interme what prevents deflected auger equipped com cleaning auger, u cas	o 12 m, angle slo diate supports pr tion shaft and ma service drives , I fortable observat	ope to 4 rovide rashing to ocated ion hate	0 hail, nominal so eliability fixation s turns on the body in lower parts fee ches, what allow	crew diame	ter 219
	Gear motor	MONOLIT	1	X	X	X
	Support final	MONOLIT	2	X	X	X
	Support intermediate	MONOLIT	1	X	X	X
	System fixation feeder	MONOLIT	1	X	X	X
5.	Automatic technological proc	ess control systen	1			

Software provision:

ASU MONOLIT

 A state-of-the-art management program that combines the latest developments in information technology and modern technical support. The process is controlled from a computer through modules.

1 kit

(basic configuration)

The installation can be controlled from a tablet using remote access

MONOLIT

- Intelligent algorithms for dosing materials. Specialists have developed special
 algorithms that increase the accuracy of dosing and allow saving of materials for
 concrete production. Data algorithms much increase quality products and savings
 expendable materials.
- Preparation documents reporting. The system automatically leads accounting expenses materials that allows viewing and printing at any time
- In the system laid down checks certain conditions under which the operation of the plant is impossible. When it happens critical process wearing certain details receive a notification about the need take measures (replacement or repair . The user is provided information on the terms of replacement of this or that part during the specified period (in months) based on the entered parameters of the plant's operation (average number of cubic meters of concrete per day, etc.) .
- Accounting for the planned feasibility study. To ensure the timeliness of maintenance, the program includes a function to notify the user of the need for regular maintenance (such as monthly maintenance).



6.2 Electrical equipment



MONOLIT 1 kit (basic configuration)

All electrical equipment reliably performs their work from software And ABZU power supply and microprocessor management forceful aggregates Kit electrical engineering equipment Settings counts over 350 positions purchased units. Being development our factory, schemes constantly are improving and are improving.

Cable product	Germany /	1 kit	X	X	X
	Ukraine				
Tray DKS galvanized	Germany	1 kit	X	X	X
corrugation DKS black	Germany	1 kit	X	X	X
Wardrobe introductory	MONOLIT	1	X	X	X
System grounding BZU	Ukraine	1 kit	X	X	X
Lightning protection	Ukraine	1 kit	X	X	X
Industrial computer	Germany	1 kit	X	X	X
Controller SIMENS	Germany	1 kit	X	X	X
Electrical cabinet	Germany	1 kit	X	X	X

7.	Operator's cabin	Ukraine	1	X	X	
	Corps with heater	Ukraine	1	X	X	X
	Overview window	Ukraine	2	X	X	X
	Door incoming	Ukraine	1	X	X	X
	Table office and chair	Ukraine	1	X	X	X
	Wardrobe for clothes	Ukraine	1	-	-	-
	Air conditioning	China	1	-	-	-
	Supporting frame operator's office	Ukraine	1	X	X	X
	ladder , platform, visor	Ukraine	1	X	X	X
8.	Anti-corrosion protection					
	Causing paints and varnishe structures are passing stage signs, and also advertising in and signs,	preparation sur	face be	fore painting. Mar	nipulative ,	warning
	Enamel Soil	Czech Repul	olic	X	X	X
	Color painting , causing branded and others inscriptions on choice The customer	Ukraine MONOLIT	X	x	X	X

9, Installation work at the Customer's site

INSTALLATION HEAD INSTALLATION includes mechanical and electrical installation, commissioning, commissioning, training of the Customer's personnel, complex commissioning of the equipment is carried out by the Supplier together with the Customer's specialists.

2 welders and 2 locksmiths must be invited by the Customer for the time of the chief installation and commissioning work. Training of the Customer's personnel takes place during the chief installation. Provision of cranes on the construction site - according to the plan / regulations of installation works - by the Customer. The customer must provide housing for the workers of the MBZU during the construction period.

We pay attention to:

- 1. SHEF-Installation can be started only when the foundations are prepared, electricity and water are connected.
- 2. The start-up of the ABZU is carried out in the presence of all components for the production of the mixture: crushed stone, cement, sand, water, chemical additives, etc. (According to the recipe).

10. A set of technical documentation

11.	Foundation plan					
	TIME:	30 working days				
	CHIEF ASSEMBLY DEADLINE:	(provided the Customer's site is ready: connected communications, water and electricity) is carried out approximately within 12 working days				
	CALIBRATION METHOD	Tare/adjustment of all weighing dispensers and components is carried out by the Supplier				
	TOTAL COST OF EQUIPMENT:					
	COST OF THE CHIEF ASSEMBLY:					
	GUARANTEE	24 months from the date of signing the commissioning plan .				



Sincerely , Oleksiy Yanitskyi , founder «Monolit» Company group 0 800 33 26 46, +380 67 77 01 777, +48 451 038 149

https://monolitgk.com/en

